



Instructions for TSC iOS Library Functions

1. openport(a)

Description: Start the printer spool.

Parameter:

a: String; the IP Address, for example:“192.168.1.50”

2. openportMFI(a)

Description: Start the printer spool with Apple MFi Bluetooth

Parameter:

a: String; the Bluetooth module name “com.issc.datapath”

2. closeport()

Description: Close Windows printer spool

Parameter: None

3. setupForWidth(a,b,c,d,e,f,g)

Description: Set up label width, label height, print speed, print density, sensor type, gap/black mark vertical distance and gap/black mark offset distance

Parameter:

a: String, set up label width; unit: mm

b: String, set up label height; unit: mm

c: String, set up print speed, (selectable print speeds depend on different printer models)

1.0: Set print speed at 1.0"/sec

1.5: Set print speed at 1.5"/sec

2.0: Set print speed at 2.0"/sec

3.0: Set print speed at 3.0"/sec

4.0: Set print speed at 4.0"/sec

6.0: Set print speed at 6.0"/sec

8.0: Set print speed at 8.0"/sec

10.0: Set print speed at 10.0"/sec

12.0: Set print speed at 12.0"/sec

14.0: Set print speed at 14.0"/sec

d: String, set up print density

0~15 , 0: Minimum darkness, 15: Maximum darkness

e: String, sets up the sensor type for the media

0: Gap sensor

1: Black mark sensor

f: String, set up vertical gap height of the gap/black mark. Unit: mm

g: String, set up offset distance of the gap/black mark. Unit: mm.



4. clearBuffer()

Description: Clear the printer image buffer

Parameter: None

5. barcodeFromX(a,b,c,d,e,f,g,h,i)

Description: Use built-in bar code formats to print

Parameter:

- a: String; the starting point of the bar code along the X direction, given in dot (203 DPI: 1 dot=1/8 mm; 300 DPI: 1dot=1/12 mm)
- b: String; the starting point of the bar code along the Y direction, given in dots (203 DPI: 1 dot=1/8 mm; 300 DPI: 1 dot=1/12 mm)
- c: String
 - 128: Code 128, switching code subset A, B, C automatically
 - 128M: Code 128, switching code subset A, B, C manually.
 - EAN128: Code 128, switching code subset A, B, C automatically
 - 25: Interleaved 2 of 5
 - 25C: Interleaved 2 of 5 with check digits
 - 39: Code 39
 - 39C: Code 39 with check digits
 - 93: Code 93
 - EAN13: EAN 13
 - EAN13+2: EAN 13 with 2 digits add-on
 - EAN13+5: EAN 13 with 5 digits add-on
 - EAN8: EAN 8
 - EAN8+2: EAN 8 with 2 digits add-on
 - EAN8+5: EAN 8 with 5 digits add-on
 - CODA: Codabar
 - POST: Postnet
 - UPCA: UPC-A
 - UPCA+2: UPC-A with 2 digits add-on
 - UPCA+5: UPC-A with 5 digits add-on
 - UPCE: UPC-E
 - UPCE+2: UPC-E with 2 digits add-on
 - UPCE+5: UPC-E with 5 digits add-on
- d: String; set up bar code height, given in dots
- e: String, set up whether to print human recognizable interpretation (text) or not.
 - 0: prints no interpretation
 - 1: prints interpretation
- f: String; set up rotation
 - 0: rotates 0 degree
 - 90: rotates 90 degrees
 - 180: rotates 180 degrees
 - 270: rotates 270 degrees
- g: String; set up narrow bar ratio, refer to TSPL user's manual



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h: String; sets up wide bar ratio, refer to TSPL user's manual

l: String; bar code content

6. **printerfontFromX(a,b,c,d,e,f,g)**

Description: Use printer built-in fonts to print

Parameter:

a: String; the starting point of text (character string) along the X direction, given in dots

(203 DPI: 1 dot=1/8 mm; 300 DPI: 1 dot=1/12 mm)

b: String; the starting point of text (character string) along the Y direction, given in dots

(203 DPI: 1 dot=1/8 mm; 300 DPI: 1 dot=1/12 mm)

c: String; built-in font type name, totally 12 different sizes of fonts

1: 8*12 dots

2: 12*20 dots

3: 16*24 dots

4: 24*32 dots

5: 32*48 dots

TST24.BF2: Traditional Chinese 24*24

TST16.BF2: Traditional Chinese 16*16

TTT24.BF2: Traditional Chinese 24*24

TSS24.BF2: Simplified Chinese 24*24

TSS16.BF2: Simplified Chinese 16*16

K: Kanji or Korean font 24*24

L: Kanji or Korean font 16*16

d: String; set up the rotation of the text (character string)

0: rotates 0 degree

90: rotate 90 degrees

180: rotate 180 degrees

270: rotate 270 degrees

e: String; set up the magnification rate of text (character string) along the X direction, range: 1~8

f: String; set up the magnification rate of text (character string) along the Y direction, range: 1~8

g: String; prints the content of text (character string)

7. **sendcommand(a)**

Description: Sends built-in commands to the bar code printer

Parameter:

a: String; refer to TSPL programming manual commands for details

8. **printLabelWithNumberOfSets(a,b)**

Description: Print label content

Parameter:

a: String; set up the number of label sets



b: String, sets up the number of print copies

9. formfeed()

Description: Skip to next top of form. This function should be used after setup function

Parameter: None

10. windowsfontFromX(a,b,c,d,e,f,g,h)

Description: Use Windows font to print text

Parameter:

a: Integer, the starting point of the text along the X direction, given in dots

b: Integer, the starting point of the text along the Y direction, given in dots

c: Integer, the font height, given in points.

d: Integer, rotation in counter clockwise direction

0 -> 0 degree

90-> 90 degree

180-> 180 degree

270-> 270 degree

e: Integer, font style

0-> Normal

1-> Italic

2-> Bold

3-> Bold and Italic

f: Integer, font with underline

1-> Without underline

g: String, font type face. Specify the true type font name. For example: Arial, Times new Roman.

h: String, text to be printed

11. downloadPCX(a,b)

Description: Download mono PCX graphics file to the printer

Parameter:

a: String; file name (including file retrieval path)

b: String, names of files that are to be downloaded in the printer memory
(Please use capital letters)

12. (NSData) printer_status()

Description: Response printer status

Parameter: None



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iOS SDK Example

```
#include <TSCLIB/TSCLIB.h>
TSCLIB *lib = [TSCLIB new];
[lib openport:@"10.0.10.141"];
//[lib openport:@"com.issc.datapath"];
[lib setupForWidth:@"100"
    height:@"70"
    speed:@"3"
    density:@"10"
    sensor:@"0"
    vertical:@"0"
    offset:@"0"];
[lib clearBuffer];
[lib printerfontFromX:@"30"
    y:@"100"
    fontName:@"2"
    rotation:@"0"
    magnificationRateX:@"2"
    magnificationRateY:@"3"
    content:@"Printer Font Test!"];
[lib barcodeFromX:@"30"
    y:@"200"
    barcodeType:@"39"
    height:@"70"
    readable:@"1"
    rotation:@"0"
    narrow:@"2"
    wide:@"2"
    code:@"12345"];
[lib windowsfontFromX:30
    y:10
    height:70
    rotation:0
    style:0
    withUnderline:1
    fontName:@"Arial"
    content:@"Arial Test"];
NSBundle *mainBunle = [NSBundle mainBundle];
NSString *absolutePath = [mainBunle pathForResource:@"UL" ofType:@"PCX"];
[lib downloadPCX:absolutePath asName:@"RR.PCX"];
[lib sendCommand:@"PUTPCX 200,150,\"RR.PCX\\n"];
[lib printLabelWithNumberOfSets:@"1" copies:@"1"];

[lib closeport];
```



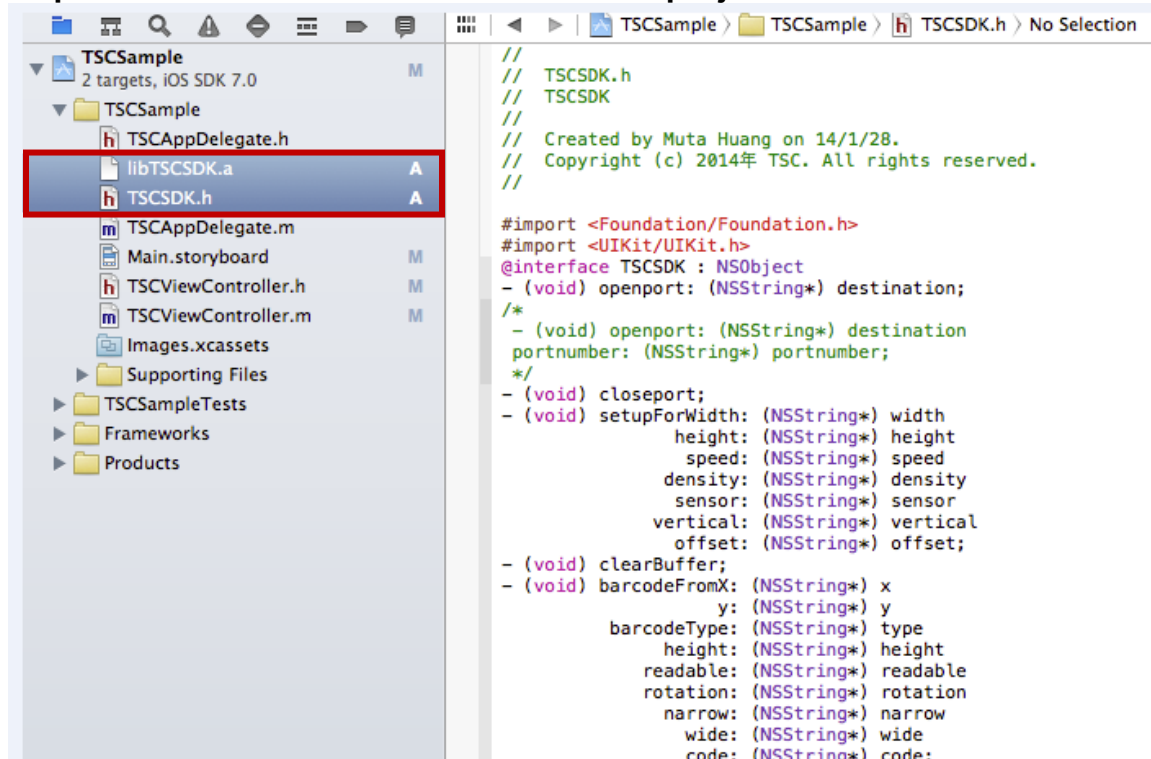
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How to Use TSC iOS SDK?

Step 1. Add **libTSCSDK.a** and **TSCSDK.h** to project.



Step 2. Import library.

#import <TSCSDK.h>

Step3. Call function.

TSCSDK *lib = [TSCSDK new];